

# Potassium Salt of HexaMethyleneDiamineTetra (MethylenePhosphonic Acid) HMDTMPA.K<sub>6</sub>





CAS No.	53473-28-2 <b>EINECS No.</b>		258-575-0
Molecular Formula	C <sub>10</sub> H <sub>22</sub> N <sub>2</sub> O <sub>12</sub> P <sub>4</sub> K <sub>6</sub>	Molecular Weight	721

#### Structural Formula

$$K_2O_3P$$
— $CH_2$   $CH_2$ — $PO_3K_2$   $N$ — $(CH_2)_6$ — $N$   $CH_2$ — $PO_3K_2$   $CH_2$ — $PO_3K_2$ 

#### **Product Features**

HMDTMPA. $K_6$  has high solubility, HMDTMPA. $K_6$  can prevent scale-forming salts in water from forming scale. HMDTMPA. $K_6$  is a good calcium sulfate scale inhibitor, especially suitable for high-alkali and high-pH conditions. HMDTMPA. $K_6$  is particularly suitable for boiler water treatment and reverse osmosis membrane treatment.

### **Technical Specification**

Parameter	Standard
Appearance	Colorless to yellowish transparent liquid
Active content (as acid), %	21.2-24.6
Active content (as salt), %	31.0-36.0
Total phosphoric acid (as PO <sub>4</sub> ³-), %	16.8 min
Chloride (as Cl⁻), %	4.0 max
Fe, mg/L	35 max
Density (20℃), g/cm³	1.21-1.31
pH (1% water solution)	6.0-8.0



# ZAOZHUANG KAIRUI WATER TREATMENT CO., LTD.

## **Scale & Corrosion Inhibition Performance**

CaCO₃ inhibition	CaSO <sub>4</sub> inhibition	CaC <sub>2</sub> O <sub>4</sub> inhibition	BaSO <sub>4</sub> inhibition	Iron Control
Poor	Very Good	Very Good	Very Good	Yes
Steel corrosion inhibition		Calcium Tolerance		
Good		Poor		

## Package & Storage



# **Hazard & Safety Precaution**

Hazard Information	Safety Precaution	
Not regulated		
Once contacted with eye and skin, flush with plenty of clean water.		